



MATERIAL: MILD STEEL OR ALUMINUM
 FOR USE ON UPRIGHT RACK
 LEG AT CORNERS.
 1.5" SQ. TUBING WITH $\frac{1}{8}$ " WALL
 FITS THIS CLAMP FOR CROSSBAR
 1.50 DIA FOR UPRIGHT LEG.

.250 DIA THRU
 THIS SIDE
 ONLY

ϕ 0.2500
 THRU
 DRILL MATING HOLE
 IN CROSSBAR AND PIN
 WITH A $\frac{1}{4}$ " SPRING PIN.

USE A STANDARD 12-24
 TENSION ROD X 1.00
 LONG

