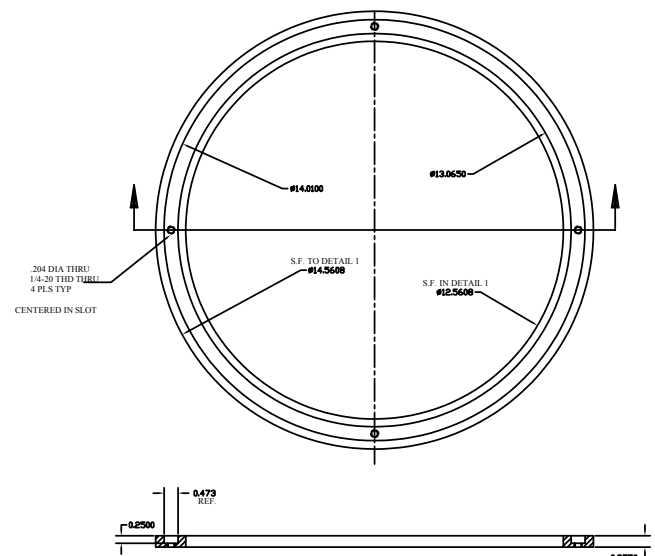
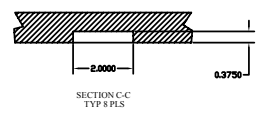
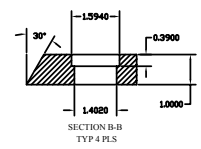
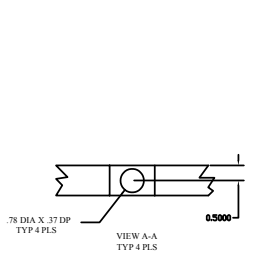
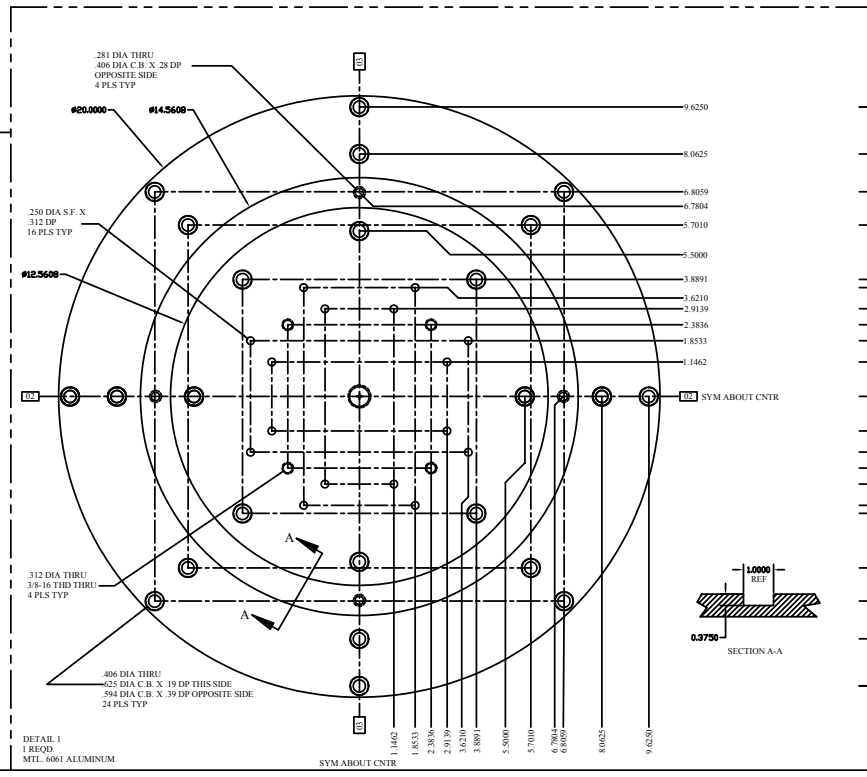


DETAIL 4
4 REQ.
MAKE FROM 1 PC SECTIONED
MTL. MILD STEEL



DETAIL 13B
1 REQ.
MTL. 6061 ALUMINUM

THIS INSERT WILL BE USED WHEN YOU MAKE THE FIRST CUT
INSIDE AND OUT. AFTER MAKING INITIAL CUTS, REPLACE WITH
13A INSERT TO FINISH SHELL.



281 DIA THRU
406 DIA C.B. X 28 DP
OPPOSITE SIDE
4 PLS TYP

250 DIA S.F. X
312 DP
16 PLS TYP

312 DIA THRU
3/8-16 THD THRU
4 PLS TYP

406 DIA THRU
625 DIA C.B. X 19 DP THIS SIDE
594 DIA C.B. X 39 DP OPPOSITE SIDE
24 PLS TYP

DETAIL 1
1 REQ.
MTL. 6061 ALUMINUM

