



DET	QTY	MTL	DESCRIPTION	REMARKS
1	1	6061	.75 X 20.000 DIA	BASE
2	1	6061	.50 X 20.000 OD X 15.00 ID	OUTER GUIDE
3	1	6061	.50 X 12.125 OD X 9.75 ID	INNER GUIDE
4	4	M.S.	1.00 X 6.00 X 9.75	CLAMP PLATE
5	24	STD	3/8-16 X .75 SHCS	CAP SCREW
6	4	STD	.375 DIA X 1.00 SPRING	COMPRESS SPR
7	4	STD	3/8-16 X .75 SHCS	CAP SCREW
8	1	STD	CL-94-SH	HANDLE
9	1	M.S.	1.25 X 3.75 DIA	WEDGE
10	1	STD	750-10 X 3.75 ALL THREAD	THREADS IN
11	1	STD	75 FLAT WASHER	FLAT WASHER
12	8	STD	.250 DIA X .75 DOVEL	GUIDE
13a	1	6061	.375 X 14.37 OD X 12.75 ID	INSERT
13b	1	6061	.375 X 14.37 OD X 12.75 ID	INSERT
14	24	6061	.750 DIA X 7.50	RISER PIST
15	4	STD	.250-20 X .25 SHCS	CAP SCREW

DIMENSION ON THIS DRAWING WILL ONLY ACCOMDATE A .312 THICK SHELL WITH A .625 DIAMETER PILOT BEARING OR BASE GUIDE AND A .500 DIAMETER X 3.50 CUTTER.

FIXTURE IS SET UP FOR A 14" DIAMETER SHELL. (13.875")